

Agglomerated stone

Oscillating segments

Polishing head - metal bond

Application guidelines

- Segmented band L170mm (drawing 394925) - mainly used for the back of the slab for smoothing the surface to the required finish (M9 or M11)
- Bond system GFN



Design : segmented band
Drawing : 394925 L170/170

	GFN80		GFN85		GFN90	
	Galileo	Sysnr	Galileo	Sysnr	Galileo	Sysnr
M9	99011	694160	99012	34006732		
M13			99062	678157	99063	715843

- Continuous band L170mm (drawing 395005) - mainly used for the top of the slab.
- Bond system GFA - standard type GFA50 (use GFA45 or GFA40 for more cutting)



Design : continuous band
Drawing : 395005 L170/170

	GFA30		GFA40		GFA45		GFA50	
	Galileo	Sysnr	Galileo	Sysnr	Galileo	Sysnr	Galileo	Sysnr
M11	15110	34013027	50005	34006483			03005	34007802
M13	15130	34013028	50006	34006484			03006	34006203
M15	15150	34013030	50007	34006485	05071	34011240	05070	34006204
M16			50008	34006486	05081	34011241	05080	34006205
M17	15170	34013029	50009	34006487	05091	34011866	05090	34005955
M18							05100	34013961

TOOLS LIST 2013-I Stone calibrating and polishing

Granite

Oscillating segments

Polishing head - metal bond

Application guidelines for polishing fickerts on hard stone, granite

Automatic multihead polishing machines

<ul style="list-style-type: none"> •EffeMeccanica •Simec 20-22 heads 	<ul style="list-style-type: none"> •Barsanti new •Breton KG4000 •Breton KG3000 •Breton KG2000 •Gaspari new 20T •Simec 18 heads •Pedrini •Single head bridge polishing machine 	<ul style="list-style-type: none"> •Breton KG17 •Breton KG19 •Barsanti old (18 and 20 heads) •Gaspari old 18T
<ul style="list-style-type: none"> •Machines with 8 holders per head •Tiles automatic machines 		<ul style="list-style-type: none"> •Abrasive or very abrasive materials •Single head bridge polishing machine

Starting sequence

<ul style="list-style-type: none"> •GFN40 starting sequence •Use GFN50 or harder to increase life if necessary or in case of very abrasive materials 	<ul style="list-style-type: none"> • GFN50 Starting sequence •Use GFN60 or harder to increase life if necessary or in case of very abrasive materials 	<ul style="list-style-type: none"> •GFN70 starting sequence •Use GFN80 to increase life if necessary
--	---	--

Design	continuous band
Drawing	394944 L130 - A
Fitting	universal



130mmX58mm

	GFN40 Galileo Sysnr	GFN50 Galileo Sysnr	Galileo Sysnr	GFN70 Galileo Sysnr	GFN80 Galileo Sysnr
M8		98008 34013646	98009 34013647		
M9	94008 34010946	99008 34010951	99009 747097	99010 749064	99011 34010952
M10	94018 770930	99018 731705	99019 749718	99020 34005438	
M11	94028 34010947	99028 731706	99029 749721	99030 34005439	
M13	94058 34010948	99058 731707	99059 749724	99060 34010953	
M15	94068 770931	99068 731708		99070 749066	99071 34010955
M16	94078 34010949	99078 752454		99080 749067	99081 34010956
M17	94088 34010950	99088 731709		99090 749068	99091 34010957
M18		99098 747098		99100 749070	99101 720409
M19		05110 34006807		99110 749726	
M20		05120 34011309		99120 34011137	
M22		05140 34011310			
M23		05150 34012945			

Granite

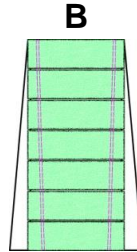
Oscillating segments

Polishing head - metal bond

Application guidelines for polishing fickerts on hard stone, granite

Other shapes

Design segmented band
 Drawing 392963 L130 - **B**
 Fitting universal



130mmX58mm

GFN50

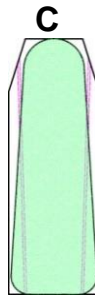
Galileo Sysnr

GFN70

Galileo Sysnr

M9	99008	735526	99010	606090
M10			99020	606091
M11			99030	635415
M13			99059	681701

Design continuous band
 Drawing 395005 L170/170 - **C**
 Fitting universal



170mmX57mm

GFA50

Galileo Sysnr

M9	03003	34013950
M10	03004	34008587
M11	03005	34007802
M13	03006	34006203
M15	05070	34006204
M16	05080	34006205
M17	05090	34005955
M18	05100	34013961
M19	05110	34013962