

Tools list 2013-I CALIBRATING-POLISHING

Marble

Application guidelines for processing marble surfaces

Suggestion for standard machine layout

TILE LINES	1 POS	2 POS	3 POS	4 POS	5 POS	6 POS	7 POS	8 POS
	CAL	CAL	FKT std	FKT std	FKT std	FKT std	FKT std	
	M8	M9	80 ST	120 ST	120NM	220NM	320NM	conventional
	40/50	50/60	METAL	METAL	RESIN	RESIN	RESIN	abrasives
SLAB LINES	1 POS	2 POS	3 POS	4 POS	5 POS	6 POS	7 POS	8 POS
	FKT std	FKT std	FKT std	FKT std	FKT std	FKT std	FKT std	
	60 ST	80 ST	120 ST	120NM	180NM	220NM	320NM	conventional
	METAL	METAL	METAL	RESIN	RESIN	RESIN	RESIN	abrasives

Calibrating plates

Plates retipping (including cleaning, balancing, grinding)

Plate size	Description
400-500	36 segments
500-550	40 segments
550-650	52 segments
650-800	64 segments
800-850	72 segments

For the complete tool , quotation on request

Segments

Spec			Code #	sysnr
Tool size : 20mmX7,5mmX(8,5+1,5)mm				
30/40 01M	01M	Universal marbles	553459 00404	253043
40/50 01M	01M	Universal marbles	553459 00401	192750
50/60 01M	01M	Universal marbles	553459 00402	34013475
60/80 01M	01M	Universal marbles	553459 00403	192752
30/40 03M	03M	Abrasive materials	553459 00430	34014554
40/50 03M	03M	Abrasive materials	553459 00431	34014555
50/60 03M	03M	Abrasive materials	553459 00432	482469
60/80 03M	03M	Abrasive materials	553459 00433	34014556
80/100 03M	03M	Abrasive materials	553459 00434	622660

Other sizes/machines fittings available on request

TOOLS LIST 2013-I Stone calibrating and polishing

Marble

Frankfurt - metal bond - for MARBLE

Tool size : 100mmX110mm

Description	Spec	Code #	sysnr
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Segments with 2 diamond inserts X=7mm

STANDARD



	36 CZ	361069 00011	682095
	46 CZ	361069 00015	29045
	60 ST	361069 00017	257644
	80 ST	361069 00019	457203
	120 ST	361069 00022	42423
	150 ST	361069 00023	323518
Easy cutting	150 01MC	361069 00406	744919

Segments with 7 diamond inserts
Segment size : 24mmX10mmX8mm

HIGH REMOVAL



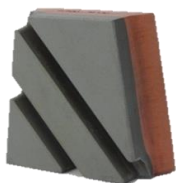
	40 SM2	361081 00001	34009641
	50 SM3	361081 00002	34009642
	80 SM4	361081 00003	34009643

Frankfurt - resin bond - for MARBLE

Tool size : 93mmX100mmX34mm

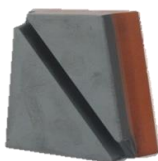
Description	Spec	Code #	sysnr
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STANDARD



	60 NM	361452 00002	696857
	80 NM	361452 00003	302692
	120 NM	361452 00005	302694
	150 NM	361452 00006	219615
	180 NM	361452 00007	34009651
	220 NM	361452 00008	680051
	270NM	361452 00009	34009652
	320 NM	361452 00010	231562
	400 NM	361452 00011	302697

ABRASIVE MATERIALS - LONG LIFE



	80ST	361450 00009	703481
	120 NM	361450 00001	280642
	220 NM	361450 00004	280649
	320 NM	361450 00005	750041
	400 NM	361450 00012	753926

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